

## UL 555 - Classified Motorized Fire Damper

## B-20 Series

**Type :** Quadrant Fire Damper With Melting Fuse  
**Model :** QFD-GSB-F-D-20-A/R  
**Fire Rating :** 20 Series-1½ hour.  
**Blade Type :** 3V Single Skin; A : Parallel Operation  
**Construction :** Galvanized Steel (GI), Stainless Steel (SS)

QFD B-F-20 Series is a high performance UL 555 Classified fire damper with 1½hr. fire rating, operated manually with quadrant, installed horizontally (with blades running horizontally) and is rated for airflow in either direction.

### UL-555 Test Ratings

Fire Rating : 1½ hrs.  
 Max Velocity : 2000 fpm  
 Max Operating Pressure: 4 in. w.g (1000 pa)

### Standard Construction

#### Frame

16 gauge (1.4 mm - 1.7 mm) thick galvanized steel.

#### Blades

Parallel operated 3 'V' type blade made of 16 gauge (1.4 mm - 1.7 mm) thick stainless steel.

#### Jamb Seals

Stainless steel.

#### Jack Shaft

12 mm diameter stainless steel shaft.

#### Spring

Mild steel Spring ( 30lb).

#### Fusible Link

165°F

#### Operator

Manual quadrant.

#### Sleeve

Minimum 0.9 mm, single section is field or factory installed.  
 Multiple section is factory installed.  
 Sleeve thickness as per NFPA table 3-4.6.3.

### Optional Fittings

#### Retaining Angles

1½" x 1½" x 16 gauge (40 x 40 x 1.5 mm).

#### Blade Seals

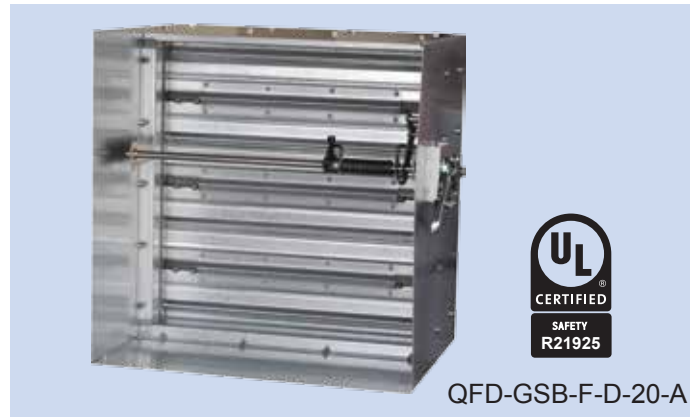
Silicon rubber blade seals.

#### Indicator

Externally mounted open, close visible Indicator.

#### Transitions (R)

Neck adapter for round duct connections.



QFD-GSB-F-D-20-A

Model : QFD-GSB-F-D-20 A/R UL 555 Damper meets the required standards of SMACNA, NFPA, IBC, BOCA, ICBO, UL.

### QFD-B-F-20 Series - Models

Model	Material		Damper Operation
	Frame	Blade	Standard
QFD-GSB-F-D-20-A/R	GI	SS	FC

**Note :** \* Standard Fusible link temperature is 165°F .  
 Above 165°F available upon customer request.

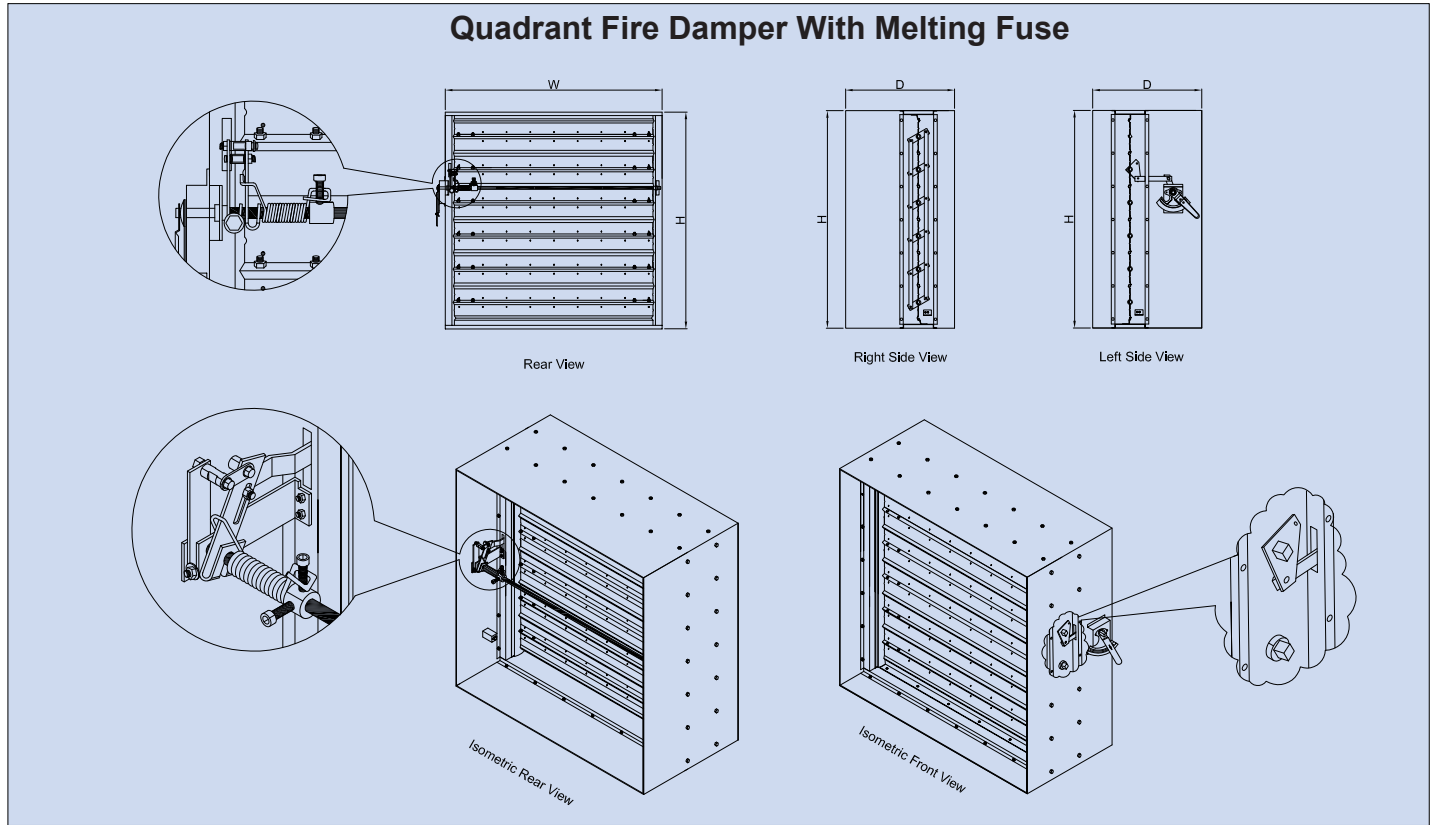

Selected Products of the company have been Classified / Listed / Tested by various international testing authorities.



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UL Classified (see mark on product)  
 UL Classified to American/Intl safety standards  
 UL Standard 555 (Listing # R21925)

Standard Sizes Any Combination of W x H			
Width (W)	Height (H)	Depth (D)	Module
4"	4"	16"	Single
6"	6"	16"	Single
8"	8"	16"	Single
10"	10"	16"	Single
12"	12"	16"	Single
16"	16"	16"	Single
20"	20"	16"	Single
24"	24"	16"	Single
30"	30"	16"	Single
36"	36"	16"	Single

Minimum Sleeve thickness for Breakeaway joints as per NFPA 90A Table 3-4.6.3			
Air Duct Diameter or Maximum Width		Minimum sleeve thickness	
Inch	mm	Inch	gauge
12 or Less	305	0.018	26
13-30	330-762	0.024	24
31-54	787-1372	0.03	22
55-84	1397-2134	0.036	20
85 or more	2159	0.047	18

Size Limitation		
Module	Size : Width X Height	Mounting Position
Single	Min X Min. 4" x 4"	H
Single	Max X Max. 36" x 36"	H

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