

# **Sound Attenuators**

## **B-20 Series**

Type: Square and Rectangular Model: SA-GB-20 Construction: Galvanized Steel

**BETEC CAD.** manufactures square, rectangular, cylindrical and cross talk sound attenuators, which are used in commercial, industrial and residential buildings to reduce mechanical equipment noise transmitted through the ducted or un-ducted system achieving desired noise criteria in the occupied space. We design attenuators to achieve desired noise criteria in the occupied space or to reduce environmental noise for generator rooms, to meet project requirements without compromising attenuator performance.

Economical results are obtained designed **BETEC CAD.** factory Sound Attenuators.

by using properly calibrated/fabricated

**BETEC CAD.**'s Sound Attenautors are tested for fire integrity of 2 Hrs @ 400°C.

#### **Standard Construction**

Casing

0.9 mm thick galvanized steel sheet.

#### Splitters

0.7 mm / 0.9 mm thick Ø3 mm hole perforated galvanized steel sheet.

#### Insulation

48 kg/m<sup>3</sup> Density rockwool covered with black glass tissue.

#### Flanges

25 mm Ductmate flanges on both ends.

## **Optional Fittings**

#### Flanges

Mild steel angles with red oxide or zinc coating, having Ø8 mm holes at a pitch of 250 mm. Alternate hole pitch available on customers request.

## **Optional Construction**

Casin : Thickness up to 3 mm

Splitters : 0.9 mm thick Ø5 mm hole perforated

galvanized steel sheet.

**Casing and Splitter Material :** Stainless Steel (304/316L) **Insulation:** 

48 kg/m<sup>3</sup> Density fiberglass wool covered with black glass tissue.



#### Features

- BETEC CAD.'s B20 series Sound Attenuators are aerodynamically designed with bullnose splitters at inlet for square and rectangular type. The standard construction is suitable to withstand a maximum pressure of 2000 Pa.
- Square and Rectangular type sound attenuators are designed for handling maximum air capacities at minimum pressure drop.
- The turbulence of the airflow is minimized due to the bullnose design of the splitter at the air inlet.
- Solid curved splitter face minimises noise generation at the air inlet.
- Acoustic infill media is of superior quality, non combustible and has fungi resistant characteristics complying to and ASTM C 612
- These sound attenuators are maintanance free.

## Application

Sound attenuators are designed to attenuate noises of fans, air-conditioning devices in ventilation and air-conditioning systems, Air Handling Units, Fan Inlet and Discharge, Generator rooms and HVAC Duct Systems.

**BETEC CAD.** sound attenuators are suitable for DW 142 class C applications. Attenuator constructional integrity is suitable for pressures up to 2000 pa.

Sound Attenuators are tested and certified by INTERTEK USA for ASTM standard E477-13 entitled "Standard method for Laboratory Measurements of Acoustical & Airflow performance of Duct liner materials & Prefabricated Silencers".

B-20 Series Model Details											
Material Construction											
Casing Perforated Splitter Perforation											
wodei	Material	Thick	Material	Thick	Details						
SA-GB-20	GI	0.9mm	GI	0.7/0.9mm	Ø 3mm Hole						
SA-SB-20 SS 0.7mm SS 0.7mm Ø 3mm Hole											

Note : Please contact BETEC CAD. for customized design and specification.

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Type: Square and Rectangular Model: SA-GB-20 Construction :Galvanized Steel

## Sound Attenuator - SA-GB-20







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# BETEC CAD.

# Engineering And Performance Data

Model: SA-GB-20



# BETEC CAD B-20 Series Insertion Loss (IL) Values, In dB

Attenuator Model & Dimensions	Attenuator Face Velocity	Static Pressure	Octave Band Center Frequency , Hz							
(W X H X L) in mm	( fpm )	(Inch Wg)	63	125	250	500	1000	2000	4000	8000
	0	0	2	5	11	20	25	21	17	13
BETEC CAD B-20 Series	500	0.05	2	4	11	20	24	21	17	14
Rectangular Type	1000	0.19	1	4	10	20	24	20	18	15
(600 mm x 600 mm x 900 mm)	1500	0.41	1	3	10	19	23	20	18	15
	2000	0.73	1	4	10	18	22	20	18	15

## BETEC CAD B-20 Series Regenerated Noise Levels In dB

Attenuator Model & Dimensions	Attenuator Face Velocity	Static Pressure	Octave Band Center Frequency , Hz							
(W X H X L) in mm	( fpm )	(Inch Wg)	63	125	250	500	1000	2000	4000	8000
	500	0.05	57	39	30	23	24	17	19	22
BETEC CAD B-20 Series	1000	0.19	58	49	42	43	46	42	34	24
(600 mm x600 mm x900 mm)	1500	0.41	65	60	51	50	52	52	48	41
	2000	0.73	78	68	60	56	57	58	57	51

BETEC CAD B-20 Serie	es Insertion L	oss (IL) Value	es, In dB					Reve	erse Flow	v
Attenuator Model & Dimensions	Attenuator Face Velocity	Static Pressure			Octav	ve Band Cen	ter Frequenc	y , Hz		
(WXHXL) in mm	( fpm )	(Inch Wg)	63	125	250	500	1000	2000	4000	8000
	0	0	3	5	12	20	25	21	17	13
BETEC CAD B-20 Series	500	0.05	6	8	15	21	25	21	17	13
Rectangular Type	1000	0.19	5	7	14	21	25	21	16	12
(600 mm x600 mm x900 mm)	1500	0.41	7	9	16	21	25	21	16	12
	2000	0.73	7	0	17	22	25	21	16	12

BETEC CAD B-20 Serie	es Regenera	ated Noise Le	vels In d	IB				Rev	erse Flov	v	
Attenuator Model & Dimensions	Attenuator Face Velocity	Static Pressure			Octav	ve Band Cen	ter Frequenc	y , Hz			
(W X H X L) in mm	(fpm)	(Inch Wg)	63	125	250	500	1000	2000	4000	8000	
	500	0.05	61	37	30	25	24	17	19	22	
BETEC CAD B-20 Series	1000	0.19	58	48	46	47	47	42	35	25	
(600 mm x 600 mm x 900 mm)	1500	1000     0.19     36     46     47     47     42     33     23       1500     0.41     71     58     56     55     56     54     50     43									
	2000	0.73	76	65	61	61	59	60	58	52	

**Forward Flow**: Occurs when the noise and air flows in same direction. **Reverse Flow**: Occurs when the noise and air flows in opposite direction.

**BETEC CAD.** Rectangular Sound Attenuators B-20 Series have been tested in accordance with ASTM Standard E477-13. Insertion Loss in dB, pressure drop and generated sound power level (Lw) dB referenced 10<sup>-12</sup> watt in relation to a given airflow in fpm.

## NOTE:

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The above tabulated values are based on the AMCA Test Reports and for the most practical applications the results may vary. Silencer Selection Sheet will provide for customised sizes and as per the client requirement.

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Intertek



# **Sound Attenuators**

**Forward Flow** 

**Forward Flow** 

## **B-20 Series**





## **Engineering And Performance Data**

Model: SA-GB-20



# **Sound Attenuators**

## **B-20 Series**

BETEC CAD B-20 Series	s Insertion Los	ss (IL) Values,	In dB					Forwar	d Flow	
Attenuator Model & Dimensions	Attenuator Face Velocity	Static Pressure			Octav	ve Band Cent	er Frequenc	y , Hz		
(W X H X L) in mm	( fpm )	(Inch Wg)	63	125	250	500	1000	2000	4000	8000
	0	0	2	6	15	28	35	29	22	17
BETEC CAD B-20 Series	500	0.07	3	5	15	27	34	28	23	18
Rectangular Type	1000	0.21	1	5	14	26	33	28	23	19
(600 mm x600 mm x1200 mm)	1500	0.46	1	5	14	25	32	27	23	19
	2000	0.80	0	4	14	25	31	27	23	19

BETEC CAD B-20 Series	s Regenerate	d Noise Level	s In dB					Forwar	d Flow	
Attenuator Model & Dimensions	Attenuator Face Velocity	Static Pressure	C Pressure Octave Band Center Frequency , Hz							
(W X H X L) in mm	( fpm )	(Inch Wg)	) 63 125 250 500 1000 2000 4000 8000							
	500	0.07	56	39	31	27	24	17	19	22
BETEC CAD B-20 Series	1000	0.21	57	48	41	43	46	41	34	24
(600 mm x 600 mm x1200 mm)	0.46	65	59	50	50	52	52	49	41	
( ,	2000	0.80	76	68	58	56	57	58	57	51

BETEC CAD B-20 Series	s Insertion Los	s (IL) Values, I	ln dB					Revers	se Flow	
Attenuator Model & Dimensions	Attenuator Face Velocity	Static Pressure			Octav	ve Band Cent	er Frequenc	y , Hz		
(W X H X L) in mm	( fpm )	(Inch Wg)	63	125	250	500	1000	2000	4000	8000
	0	0	2	6	15	27	35	28	22	17
BETEC CAD B-20 Series	500	0.07	3	7	17	27	35	29	22	16
Rectangular Type	1000	0.21	3	8	18	28	35	29	22	16
(600 mm x600 mm x1200 mm)	1500	0.46	7	11	21	28	35	30	22	16
	2000	0.80	7	10	21	29	33	30	22	15

BETEC CAD B-20 Series	s Regenerate	d Noise Levels	s In dB					Revers	se Flow	
Attenuator Model & Dimensions	Attenuator Face Attenuator Face   Velocity Static Pressure   (WX H X L) in mm (fpm)   (Inch Wa) 63   125 250   500 1000   2000 4000									
(W X H X L) in mm	( fpm )	(Inch Wg)	63     125     250     500     1000     2000     4000     8000							
	500	0.07	55	41	30	27	24	17	19	22
BETEC CAD B-20 Series	1000	0.21	58	47	46	48	48	43	36	26
(600 mm x 600 mm x 1200 mm)	1500	0.46	0.46 70 57 53 55 56 54 50 43							
	2000     0.80     75     63     57     58     60     60     58     53									

Forward Flow: Occurs when the noise and air flows in same direction. Reverse Flow: Occurs when the noise and air flows in opposite direction.

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## **Engineering And Performance Data**

Model: SA-GB-20

Attenuator Size: 600 (W) x 600 (H) x 1500 mm (L)



# **Sound Attenuators**

## **B-20 Series**

BETEC CAD B-20 Se	ries Insertion	Loss (IL) Value	es, In dB					For	ward Flow	v	
Attenuator Model & Dimensions	Attenuator Face Velocity	Static Pressure			Octav	ve Band Cen	ter Frequenc	y , Hz			
(W X H X L) in mm	( fpm )	(Inch Wg)	Inch Wg)     63     125     250     500     1000     2000     4000     8000								
	0	0	2	7	19	34	44	36	27	20	
BETEC CAD B-20 Series	500	0.07	2	7	18	33	42	35	28	22	
Rectangular Type	1000	0.23	1	7	18	32	41	35	28	22	
(600 mm x 600 mm x 1500 mm)	1500	0.52	1	6	17	31	40	34	29	23	
	2000	0.89	1	6	17	31	35	33	28	23	

BETEC CAD B-20 Se	ries Regener	ated Noise Lev	/els In dB					For	ward Flow	v
Attenuator Model & Dimensions	Attenuator Face Velocity	Static Pressure			Octav	e Band Cen	er Frequenc	y , Hz		
(W X H X L) in mm	( fpm )	(Inch Wg)	63     125     250     500     1000     2000     4000     8000							
	500	0.07	56	43	30	27	24	17	20	22
BETEC CAD B-20 Series	1000	0.23	63	48	42	43	46	42	35	24
(600 mm x 600 mm x 1500 mm)	1500	0.52	66     59     50     50     53     52     49     41							
· · · ·	2000	0.89	76	67	59	56	57	59	58	51

BETEC CAD B-20 Se	ries Insertion L	loss (IL) Value	es, In dB					Re	verse Flo	w
Attenuator Model & Dimensions	Attenuator Face Velocity	Static Pressure			Octav	ve Band Cen	ter Frequenc	y , Hz		
(W X H X L) in mm	( fpm )	(Inch Wg)	63	125	250	500	1000	2000	4000	8000
	0	0	2	8	19	33	44	36	28	20
BETEC CAD B-20 Series	500	0.07	3	9	20	34	44	36	27	19
Rectangular Type	1000	0.23	5	11	23	34	43	37	27	19
(600 mm x 600 mm x 1500 mm)	1500	0.52	4	9	23	34	35	37	27	18
	2000	0.89	5	10	24	34	33	34	27	18

BETEC CAD B-20 Se	ries Regener	ated Noise Lev	vels In dE	}				Rev	verse Flo	w
Attenuator Model & Dimensions	Attenuator Face Velocity	Static Pressure	Octave Band Center Frequency , Hz							
(W X H X L) in mm	( fpm )	(Inch Wg)	63	125	250	500	1000	2000	4000	8000
BETEC CAD B-20 Series Rectangular Type (600 mm x600 mm x1500 mm)	500	0.07	55	39	33	32	28	18	19	22
	1000	0.23	58	50	49	50	49	44	36	26
	1500	0.52	71	58	55	57	57	55	50	43
	2000	0.89	75	63	57	59	61	61	58	52

**Forward Flow**: Occurs when the noise and air flows in same direction. **Reverse Flow**: Occurs when the noise and air flows in opposite direction.

**BETEC CAD.** Rectangular Sound Attenuators B-20 Series have been tested in accordance with ASTM Standard E477-13. Insertion Loss in dB, pressure drop and generated sound power level (Lw) dB referenced 10<sup>-12</sup> watt in relation to a given airflow in fpm.

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## **Engineering And Performance Data**

## Leakage Characteristics for Sound Attenuators Models SA-GB-20- Leakage Curve

## **AIR LEAKAGE**

•Air leakage is based on operation between 32 °F and 120 °F

•Tested for air leakage at standard air density in accordance with ANSI/AMCA Standard 500-D-18(Leakage) ,Figure 5.4 Alternate

Maximum Allowable Leakge, cfm/�²									
Class	at 1in.wg	at 4in.wg	at 6in.wg	at 8in.wg					
1A	3	N/A	N/A	N/A					
1	4	8	10	11					
2	10	20	24	28					
3	40	80	98	112					



Betec Cad certifies that the silencers SA-GB-20 shown SA-GB-20 herein are licensed to bear the AMCA seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 1011 and comply with the requirements of the AMCA Certified Ratings Program. AMCA Certified Ratings Seal applies to dynamic insertion loss, airflow generated noise, and pressure drop.



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